



# High pressure ammonia/methanol oxidation up to 100 atm

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## ABSTRACT

High pressure ammonia/methanol oxidation and NO<sub>x</sub> formations were investigated using a recently developed supercritical pressure jet-stirred reactor (SP-JSR) at 20 and 100 atm with temperatures between 550 and 950 K and equivalence ratios of 0.138 and 1.15. The experimental results show that NH<sub>3</sub> oxidation at high pressure is significantly accelerated by the active OH radicals produced from CH<sub>3</sub>OH oxidation. Furthermore, the kinetic interactions between NH<sub>3</sub> and CH<sub>3</sub>OH are governed mainly by the reactions CH<sub>3</sub>OH + NH<sub>2</sub> = CH<sub>2</sub>OH + NH<sub>3</sub>, CH<sub>3</sub>OH + NH<sub>2</sub> = CH<sub>3</sub>O + NH<sub>3</sub>, and CH<sub>2</sub>O + NH<sub>2</sub> = HCO + NH<sub>3</sub>. A HP-Mech model for high-pressure NH<sub>3</sub>/CH<sub>3</sub>OH oxidation was developed in this study. It consists of the most recent NH<sub>3</sub> and CH<sub>3</sub>OH models including some new reactions and updated rate constants from the literature as well as NH<sub>3</sub>-CH<sub>3</sub>OH interactions where rate constants of CH<sub>3</sub>OH + NH<sub>2</sub> = CH<sub>2</sub>OH + NH<sub>3</sub>, CH<sub>3</sub>OH + NH<sub>2</sub> = CH<sub>3</sub>O + NH<sub>3</sub>, NH<sub>2</sub> + CH<sub>2</sub>O = NH<sub>3</sub> + HCO, and NH<sub>2</sub> + CH<sub>2</sub>O = NH<sub>2</sub>CHO + H were theoretically calculated in this study. Our model with these updates improves the prediction for the measured N<sub>2</sub>O/NO<sub>x</sub> temperature dependence at 100 atm. In addition, the reaction pathway and sensitivity analysis show that N<sub>2</sub>O/NO<sub>x</sub>/HONO interactions with HO<sub>2</sub> are very important, especially for a fuel-lean mixture at 100 atm. The HONO mole fraction for the fuel-lean mixture at 100 atm was then measured by off-axis integrated cavity output spectroscopy (ICOS) at wavenumber of 6638.26 cm<sup>-1</sup>. The experimental data show a significant HONO formation at intermediate temperature that is strongly underpredicted by numerical simulation at 100 atm. Therefore, the HONO related reactions with notable uncertainty at high pressure such as NO + OH (+M) = HONO (+M) and H<sub>2</sub>NO + NO<sub>2</sub> = HONO + HNO need deeper exploration in the future.

## 1. Introduction

With the clear societal need to curb greenhouse gas emissions and mitigate anthropogenic climate change, it is imperative to develop carbon-neutral fuels. Ammonia (NH<sub>3</sub>) is a carbon-neutral fuel and an attractive hydrogen (H<sub>2</sub>) carrier that is increasingly recognized as a sustainable energy source for transportation, power generation, and storage in recent years [1,2], provided that ammonia is synthesized from renewable energy [3]. However, utilization of ammonia as a fuel remains a challenge due to its low reactivity and possibly high NO<sub>x</sub> emission at high pressure. Therefore, blending NH<sub>3</sub> with methanol (CH<sub>3</sub>OH) provides an attractive prospective resolution to this issue. Furthermore, CH<sub>3</sub>OH is easily dissolved in NH<sub>3</sub> and is an attractive E-fuel [4–6]. A sustainable closed-carbon cycle shows that CH<sub>3</sub>OH can be synthesized from renewable H<sub>2</sub> and atmospheric CO<sub>2</sub> [7].

Ammonia oxidation has been explored extensively in recent decades.

It has been summarized in the literature comprehensively [8] and will not be reviewed herein. However, NH<sub>3</sub>/CH<sub>3</sub>OH oxidation has not been well-studied, with only a few works including laminar flame speed [9], ignition delay time [10–12], species measurements in a jet-stirred reactor [13], and kinetic modeling study [14–16] available in the literature. The details of the oxidation and NO<sub>x</sub> formations have not been characterized experimentally under the high/ultra-high pressure Otto cycle engine conditions (above 10 atm/up to 100 atm). Combustion at such pressures is an emerging technique for lowering pollutant emissions and enhancing thermodynamic efficiency [17]. Furthermore, intermolecular forces, multi-body collisions, and real gas effects under such conditions may cause significant uncertainties in the rate constants calculated using the classical transition state theory as well as thermodynamic and transport properties based on the ideal gas law. Therefore, it is valuable to conduct kinetics experiments of NH<sub>3</sub>/CH<sub>3</sub>OH oxidation and NO<sub>x</sub> formations at pressures up to 100 atm and to develop a detailed

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chemical kinetic model.

Recently, Zhao et al. [18] developed a supercritical pressure jet-stirred reactor (SP-JSR) at Princeton University for conducting kinetic studies under extreme pressure (up to 200 atm). It provides a valuable platform complementary to the high-pressure shock tube [19, 20] and the high-pressure laminar flow reactor [21, 22] for performing kinetic experiments. The SP-JSR operates over a wide range of high pressures (10–200 atm) and low to intermediate temperatures (295–1200 K), and with a homogenous turbulent mixing, uniform temperature distribution, and well-defined flow residence time [23].

As such, in this work,  $\text{NH}_3/\text{CH}_3\text{OH}$  oxidation and  $\text{NO}_x$  formations were investigated at pressures of 20 and 100 atm, at temperatures between 550 and 950 K, and at fuel-air equivalence ratios of 0.138 and 1.15 by using our SP-JSR. The mole fractions of  $\text{CH}_3\text{OH}$ ,  $\text{NH}_3$ ,  $\text{N}_2\text{O}$ ,  $\text{NO}$ ,  $\text{HONO}$ , and other key species were quantified by micro-gas/gas chromatography ( $\mu\text{-GC/GC}$ ) and laser absorption spectroscopy. Numerical simulations were performed with the Perfectly Stirred Reactor (PSR) module in CHEMKIN software. The experimental data were compared with four kinetic models and the coupling effects of  $\text{NH}_3/\text{CH}_3\text{OH}$  oxidation on fuel consumption and  $\text{NO}_x$  formations were investigated for up to 100 atm in fuel-rich and fuel-lean mixtures. Furthermore, a HP-Mech model for high pressure  $\text{NH}_3/\text{CH}_3\text{OH}$  oxidation was developed with the most recent amine subset including some new reactions and updated rate constants from the literature as well as theoretically calculated in this study. Besides, the high-pressure chemistry of  $\text{NH}_3/\text{CH}_3\text{OH}$  was analyzed by using the HP-Mech model in this study.

## 2. Experimental setup and kinetic models

Fig. 1 displays the schematic setup of the SP-JSR system coupled with multiple diagnostic devices. The core part is a spherical quartz reactor located inside a stainless-steel shell. The reactor has internal volume of  $0.4\text{ cm}^3$  with four jet fingers. Each jet finger has two perpendicular nozzles with  $200\text{ }\mu\text{m}$  inner diameter, which can create intense turbulence and homogenous mixing [23]. The gas flows ( $\text{N}_2$ ,  $\text{O}_2$ ,  $\text{NH}_3$ , Airgas,  $\geq 99.998\%$  purity) were supplied by the high-pressure mass flow controllers (Brooks, SLA5800) and the liquid fuel ( $\text{CH}_3\text{OH}$ , Sigma-Aldrich,  $\geq 99.9\%$  purity) was injected into a vaporization line by a high-pressure syringe pump (Harvard PHD). The pressures inside and outside the reactor were controlled by a back pressure regulator and were balanced by the bath  $\text{N}_2$  flow. The electric heating wires with PID controllers were installed inside and outside of the stainless-steel shell to maintain the uniform temperature distribution ( $\pm 5\text{ K}$ ) in the reactor. More details of this setup are described in our previous paper [18].

As shown in Fig. 1,  $\text{CH}_3\text{OH}$ ,  $\text{CO}$ ,  $\text{CO}_2$ ,  $\text{H}_2\text{O}$ , and  $\text{CH}_2\text{O}$  were quantified by a  $\mu\text{-GC}$  Thermal Conductivity Detector (TCD, INFICON 3000) within 5 % uncertainty,  $\text{NH}_3$  and  $\text{N}_2\text{O}$  were quantified by GC Nitrogen Chemiluminescence Detector (NCD, Agilent 8890) within 5 % uncertainty,  $\text{NO}$  was measured by tunable diode laser absorption spectroscopy (TDLAS) in a multi-pass Herriott cell at wavenumber of  $1726.4\text{ cm}^{-1}$  within 5 %

uncertainty [24],  $\text{HONO}$  was measured by off-axis integrated cavity output spectroscopy (ICOS) at wavenumber of  $6638.26\text{ cm}^{-1}$  with an uncertainty of 42 % [25]. The experimental uncertainty is mainly due to the estimated errors of the absorption cross-section of  $\text{HONO}$  at this wavenumber [26].

As listed in Table 1, we performed the experiments with fixed  $\text{NH}_3$  to  $\text{CH}_3\text{OH}$  ratio (3.75 to 1) at 20 and 100 atm for both fuel-rich and fuel-lean mixtures. To minimize the errors in flow control and perturbation, the mixture volume flow rates (295 K and 1 atm) were fixed at 0.8 L/min (case 1) and 4 L/min (cases 2 and 3). Therefore, the flow residence time ( $\tau [\text{s}] = 177/T [\text{K}]$ ) varies with each temperature and the range of flow residence time stays the same at different pressures.

The experimental data obtained in the SP-JSR were compared with the following kinetic models: Li et al. [10], He et al. [13], Zhang et al. [15], and HP-Mech (this study). The HP-Mech consists of our most recent updated high pressure  $\text{CH}_3\text{OH}$  [27] and  $\text{NH}_3$  [28] models. Several new reactions such as  $\text{NH}_2 + \text{O} = \text{NO} + \text{H}_2$ ,  $\text{HNO} + \text{H} (+\text{M}) = \text{HNOH} (+\text{M})$ ,  $\text{H}_2\text{NO} (+\text{M}) = \text{H}_2 + \text{NO} (+\text{M})$ ,  $\text{HNOH} (+\text{M}) = \text{H}_2\text{NO} (+\text{M})$  calculated by Klippenstein et al. [29] were added and rate constants of existing reactions related to  $\text{NH}_2$ ,  $\text{HNO}$ ,  $\text{H}_2\text{NO}$  were updated from the literature [29–31]. The interaction reactions of  $\text{NH}_3$  and  $\text{CH}_3\text{OH}$  were also adopted from the literature [10]. The rate constants of  $\text{CH}_3\text{OH} + \text{NH}_2 = \text{CH}_2\text{OH} + \text{NH}_3$ ,  $\text{CH}_3\text{OH} + \text{NH}_2 = \text{CH}_3\text{O} + \text{NH}_3$ ,  $\text{NH}_2 + \text{CH}_2\text{O} = \text{NH}_3 + \text{HCO}$ , and  $\text{NH}_2 + \text{CH}_2\text{O} = \text{NH}_2\text{CHO} + \text{H}$  were theoretically calculated in this study. The detailed calculation method is described in the following section and more information on the HP-Mech model can be referred to Table S1 in the Supplementary Material. The numerical simulations were performed with the Perfectly Stirred Reactor module in Ansys Chemkin-Pro software at a constant temperature. Calculations indicate that the real gas effect in this work is very small even at 100 atm (cf. Fig. S1 in the Supplementary Material).

## 3. Theoretical prediction of rate constants

The rovibrational properties of the stationary points on the potential energy surfaces for  $\text{NH}_2$  reacting with  $\text{CH}_3\text{OH}$  and with  $\text{CH}_2\text{O}$  (cf. Figs. S2 and S3 in the Supplementary Material) were mapped out at the CCSD(T)-F12/cc-pVTZ-F12 level. The energies were then mapped out with a composite method that approximates the ANLO method. In particular, the present composite energies consist of (i) CCSD(T)-F12 complete basis set (CBS) estimates (two point extrapolation from cc-pVQZ-F12 and cc-pV5Z-F12 bases), (ii) CCSDT(Q)/cc-pVDZ corrections, (iii) CCSD(T)/CBS core-valence corrections (two point extrapolation from cc-pCVTZ and cc-pCVQZ bases), (iv) CCSD(T)/aug-cc-pwCVTZ Douglas-Kroll relativistic corrections, and (v) B2PLYP-D3/cc-pVTZ anharmonic corrections (from second order vibrational perturbation theory). The B2PLYP-D3/cc-pVTZ method was used to explore the intrinsic reaction coordinate MEPs and projected frequencies for each of the kinetically relevant transition states.

The present ‘ANLO-TZF’ calculations differ only slightly from our earlier ANLO-F12 approach [32], with similar expected  $2\sigma$  accuracies of about 0.2 kcal/mol. The primary difference involves the use of the higher accuracy explicitly correlated CCSD(T)-F12/cc-pVTZ-F12 method in place of the CCSD(T)/cc-pVTZ method in the determination of the geometries and harmonic frequencies. The CCSD(T)-F12 basis set extrapolation is also based on explicit calculations for one higher level in the basis sets (i.e., QZ-F12 and 5Z-F12 in place of TZ-F12 and QZ-F12). Extrapolation coefficients of 0.9 and 0.6 were used in the CBS(QZF,5ZF) and CBS(TZ,QZ) extrapolations, respectively. Other reasonable extrapolations would yield differences of no more than a few hundredths of a kcal/mol.

Coupled cluster calculations were performed with the MOLPRO software [33], except for the DBOC corrections, which were obtained with CFOUR [34]. The MRCC module from Kallay [35] was used within MOLPRO to obtain the CCSDT(Q) corrections. Meanwhile, the B2PLYP-D3 density functional theory calculations were performed with

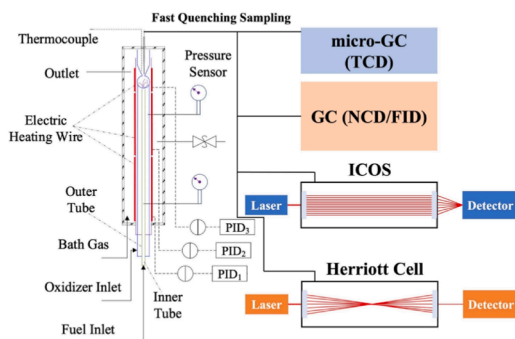


Fig. 1. Schematic setup of SP-JSR system.

**Table 1**

Experimental conditions.

| Case | Pressure (atm) | Temperature (K) | Equivalence ratio | NH <sub>3</sub> (%) | CH <sub>3</sub> OH (%) | O <sub>2</sub> (%) | N <sub>2</sub> (%) | Residence time (s) |
|------|----------------|-----------------|-------------------|---------------------|------------------------|--------------------|--------------------|--------------------|
| 1    | 20             | 550–950         | 1.15              | 0.375               | 0.1                    | 0.375              | 99.15              | 0.32–0.19          |
| 2    | 100            | 550–900         | 1.15              | 0.375               | 0.1                    | 0.375              | 99.15              | 0.32–0.2           |
| 3    | 100            | 550–900         | 0.138             | 0.375               | 0.1                    | 3.125              | 96.4               | 0.32–0.2           |

Gaussian 16 [36]. Detailed descriptions can be found in the Supplementary Material.

Rate predictions were obtained from 1-dimensional master equations incorporating the aforementioned ab initio transition state properties within transition state theory (TST) based determinations of the fluxes for the individual reaction channels. The TST calculations included Eckart tunneling corrections, one-dimensional hindered rotor treatments for the relevant torsional motions, B2PLYP-D3 evaluations of variational corrections, and vibrational anharmonic corrections obtained through incorporation of anharmonic corrections to the fundamental frequencies in place of the harmonic frequencies. For both systems, the rates were found to be effectively pressure independent. The present ab initio transition state theory-based predictions for the rate constants for NH<sub>2</sub> to react with CH<sub>3</sub>OH and with CH<sub>2</sub>O are well reproduced over the 500–2500 K range by the following modified Arrhenius fits:  $7.44T^{3.64}\exp(-4300/RT)$ , NH<sub>2</sub> + CH<sub>3</sub>OH = NH<sub>3</sub> + CH<sub>2</sub>OH;  $1.86T^{3.59}\exp(-2930/RT)$ , NH<sub>2</sub> + CH<sub>3</sub>OH = NH<sub>3</sub> + CH<sub>3</sub>O;  $1.38 \times 10^4 T^{2.15}\exp(-1750/RT)$ , NH<sub>2</sub> + CH<sub>2</sub>O = NH<sub>2</sub>CHO + H;  $806T^{3.08}\exp(-1550/RT)$ , NH<sub>2</sub> + CH<sub>2</sub>O = NH<sub>3</sub> + HCO, where the rate constants are in cm<sup>3</sup> mole<sup>-1</sup> s<sup>-1</sup>, T is in K, and R is in cal mole<sup>-1</sup> K<sup>-1</sup>.

Variational and anharmonic effects are minimal (15 % or less) for both channels in the reaction of NH<sub>2</sub> with CH<sub>3</sub>OH. Tunneling is more significant, increasing the rate constants by a factor of two or more up until about 700 K. The tunneling corrections only decay to 20 % at about 1200 K.

The total rate constant predicted by Giri et al. [37] for the NH<sub>2</sub> + CH<sub>3</sub>OH reaction is remarkably similar to that reported here, while that reported by Li et al. [10] is about an order of magnitude lower (cf. Fig. S4). These prior studies employed electronic structure methods that were similar to each other and obtained similar barrier heights, but that are considerably less definitive and distinct from the present ones. Furthermore, the kinetic methodologies were similar. Thus, it is somewhat surprising that the rate constants differ by as much as they show.

The present predictions for the branching ratio in the NH<sub>2</sub> + CH<sub>3</sub>OH reaction indicate a nearly equal branching ratio between CH<sub>3</sub>O and CH<sub>2</sub>OH near room temperature that gradually begins to favor the production of CH<sub>2</sub>OH with increasing temperature. The studies of Li et al. [10] and Giri et al. [37] also suggested that the CH<sub>2</sub>OH products were increasingly favored with room temperature, but Li et al. [10] predict a much lower branching, while Giri et al. [37] predict a much higher branching (cf. Fig. S5). It is perhaps worth stating that the much higher levels of electronic structure theory employed in the present work should make the present predictions for the rate constants and branching ratios considerably more reliable than those of these earlier studies. We would estimate 2σ uncertainties for the present work of about a factor of 1.5 for temperatures of most relevance to combustion.

Anharmonic effects on the vibrational partition function are again minimal (20 % or less) for both channels in the reaction of NH<sub>2</sub> with CH<sub>2</sub>O. Variational effects for the abstraction to produce NH<sub>3</sub> + HCO are predicted to be about 2 % or less, while those for the addition/elimination to produce NH<sub>2</sub>CHO + H are more substantive, and gradually increase in importance with increasing temperature. Near 1000 K, the latter variational correction reduces the rate constant by about 25 %. This correction increases to a 60 % reduction by 2000 K.

Both Li et al. [38] and Douglas et al. [39] predict significantly smaller total rate constants for the NH<sub>2</sub> + CH<sub>2</sub>O reaction (cf. Fig. S6), as might be expected given their predicted higher barriers. The present work and Douglas et al. are in agreement that the NH<sub>3</sub> + HCO channel is

only a minor channel (cf. Fig. S7). The present calculations suggest that the maximum branching ratio to this channel is only about 5 %. Again, the present work employs much higher levels of electronic structure theory and so should be considered more reliable. We would estimate 2σ uncertainties for the present work of about a factor of 1.5 for temperatures of most relevance to combustion.

#### 4. Results and discussion

Fig. 2(a) and (b) depict the mole fractions of NH<sub>3</sub> and CH<sub>3</sub>OH versus temperature at 20 atm for Case 1 in Table 1. The black squares indicate the experimental data, and the curves with different colors indicate the numerical simulations using different kinetic models. It is seen that the onset temperature of CH<sub>3</sub>OH consumption at 20 atm is around 775 K and the onset temperature of NH<sub>3</sub> consumption at 20 atm is around 800 K, which is much faster than pure NH<sub>3</sub> oxidation due to the higher reactivity of CH<sub>3</sub>OH. The oxidation of CH<sub>3</sub>OH at lower temperatures provides active OH radicals to accelerate the NH<sub>3</sub> oxidation via NH<sub>3</sub> + OH = NH<sub>2</sub> + H<sub>2</sub>O. As to the numerical simulations at 20 atm, the Li et al. [10], He et al. [13], and Zhang et al. [15] models slightly overpredict the NH<sub>3</sub> consumption, while HP-Mech (this study) model slightly underpredict the NH<sub>3</sub> consumption. It is because we added several new reactions such as NH<sub>2</sub> + O = NO + H<sub>2</sub>, HNO + H (+M) = HNOH (+M), H<sub>2</sub>NO (+M) = H<sub>2</sub> + NO (+M), HNOH (+M) = H<sub>2</sub>NO (+M) [29] and updated rate constants of several existing reactions related to NH<sub>2</sub>, HNO, H<sub>2</sub>NO from the literature [29–31]. However, all models underpredicted the CH<sub>3</sub>OH consumption, which is consistent with our previous work [27]. In our previous study, we updated the rate constants of a few key reactions in HO<sub>2</sub> chemistry including CH<sub>3</sub>OH + HO<sub>2</sub> = CH<sub>2</sub>OH + H<sub>2</sub>O<sub>2</sub>, CH<sub>2</sub>O + HO<sub>2</sub> = HOCH<sub>2</sub>O<sub>2</sub>, H<sub>2</sub>O<sub>2</sub> (+M) = 2OH (+M), HO<sub>2</sub> + HO<sub>2</sub> = 2OH + O<sub>2</sub>, which results in the improvement of CH<sub>3</sub>OH profile prediction below 800 K [27].

Fig. 3 depicts the mole fractions of NH<sub>3</sub> and CH<sub>3</sub>OH versus temperature at 100 atm for Case 2 (a) and Case 3 (b) of Table 1, respectively. Experimental results show that the onset temperature of NH<sub>3</sub> consumption at 100 atm is in the range of 750–775 K and the onset temperature of CH<sub>3</sub>OH consumption at 100 atm is around 725 K, which is 50 K lower than that at 20 atm. Furthermore, it can be noted that the oxidation of NH<sub>3</sub> and CH<sub>3</sub>OH is faster for the fuel-lean condition than the fuel-rich condition at 100 atm. This is because the fuel-lean mixture

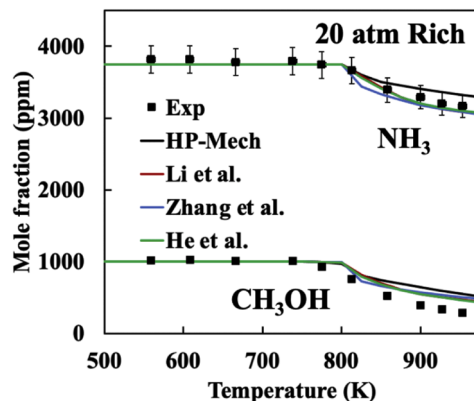


Fig. 2. Temperature evolutions of (a) NH<sub>3</sub> and (b) CH<sub>3</sub>OH mole fractions for fuel-rich mixture (Case 1).

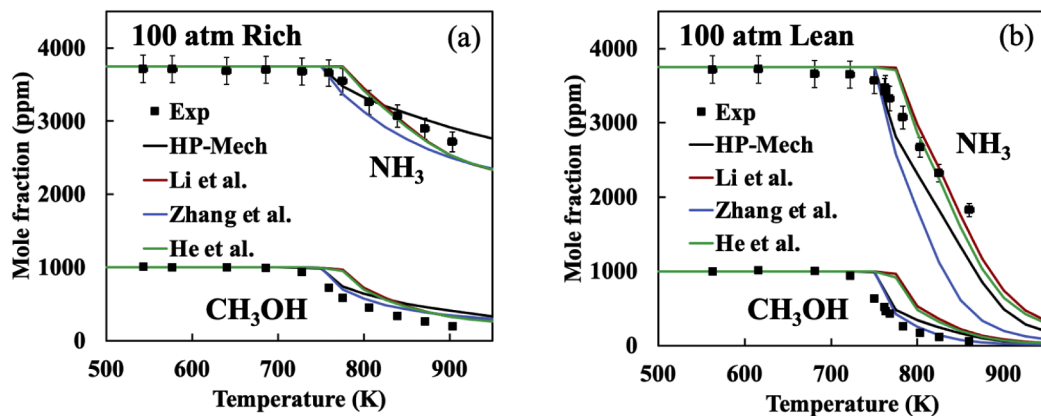


Fig. 3. Temperature evolutions of  $\text{NH}_3$  and  $\text{CH}_3\text{OH}$  mole fractions for (a) fuel-rich (Case 2) and (b) fuel-lean (Case 3) mixtures.

has higher  $\text{O}_2$  concentration, which enhances the reactions related to  $\text{HO}_2$  chemistry, including  $\text{CH}_3\text{OH} + \text{HO}_2 = \text{CH}_2\text{OH} + \text{H}_2\text{O}_2$ ,  $\text{CH}_2\text{O} + \text{HO}_2 = \text{HOCH}_2\text{O}_2$ ,  $\text{H}_2\text{O}_2 (+\text{M}) = 2\text{OH} (+\text{M})$ ,  $\text{HO}_2 + \text{HO}_2 = 2\text{OH} + \text{O}_2$ , especially at high pressure. As to the numerical simulations at 100 atm, the Li et al. [10] and He et al. [13] models underpredict  $\text{NH}_3$  oxidation, while the model from Zhang et al. overpredicts  $\text{NH}_3$  oxidation. The HP-Mech model has the best prediction among these four models; however, it slightly overpredicts  $\text{NH}_3$  oxidation for fuel-lean mixture over 800 K. Similar to the case at 20 atm, all models underpredict  $\text{CH}_3\text{OH}$  oxidation for the fuel-rich mixture above 800 K at 100 atm. Nevertheless, the difference in the onset temperature of  $\text{CH}_3\text{OH}$  consumption between experimental data and numerical simulation is around 50 K, which is consistent with our previous work [27].

Fig. 4(a)–(f) depict the mole fractions of other key species at 100 atm for the fuel-lean mixture, i.e.,  $\text{N}_2\text{O}$ ,  $\text{NO}$ ,  $\text{CO}$ ,  $\text{CO}_2$ ,  $\text{CH}_2\text{O}$ , and  $\text{H}_2\text{O}$ . It can be noted that the HP-Mech model has the best overall prediction compared to other models, consistent with the predictions of  $\text{NH}_3$  and  $\text{CH}_3\text{OH}$ . Nevertheless, the model overpredicts  $\text{N}_2\text{O}$  and  $\text{H}_2\text{O}$  formations at temperatures above 800 K and slightly underpredicts  $\text{CH}_2\text{O}$  formation. This result means that the model overpredicts the overall reactivity of  $\text{NH}_3$  oxidation above 800 K and underpredicts the overall reactivity of  $\text{CH}_3\text{OH}$  oxidation. A discrepancy is also noted for the experimental and numerical simulation results for  $\text{CO}$  and  $\text{CO}_2$  production. The model overpredicts  $\text{CO}$  formation and underpredicts  $\text{CO}_2$  formation, which is

also consistent with our previous results for methanol at 100 atm [27]. It implies that some important reactions involved in  $\text{CO}$  and  $\text{CO}_2$ , such as  $\text{CO} + \text{HO}_2 = \text{CO}_2 + \text{OH}$ ,  $\text{CO} + \text{OH} = \text{HOCO}$ ,  $\text{CO} + \text{OH} = \text{CO}_2 + \text{H}$ ,  $\text{HCO} (+\text{M}) = \text{H} + \text{CO} (+\text{M})$ , and  $\text{CO} + \text{N}_2\text{O} = \text{N}_2 + \text{CO}_2$  need more careful evaluation for ultra-high-pressure conditions. In addition, the numerical simulations show that almost 100 % of carbon from  $\text{CH}_3\text{OH}$  converts to  $\text{CO}$ ,  $\text{CO}_2$ , and  $\text{CH}_2\text{O}$  at temperatures above 800 K. However, only around 80 % of the carbon from  $\text{CH}_3\text{OH}$  converts to  $\text{CO}$ ,  $\text{CO}_2$ , and  $\text{CH}_2\text{O}$  according to the experimental data. This result implies that some C–N species may exist under ultra-high-pressure conditions due to the interaction of  $\text{NH}_3$ – $\text{CH}_3\text{OH}$  and advanced diagnostics is required for further investigation.

To further investigate the coupling effects of high pressure  $\text{NH}_3$ / $\text{CH}_3\text{OH}$  oxidation, a reaction pathway analysis was performed for  $\text{NH}_3$  and  $\text{CH}_3\text{OH}$  consumptions. The HP-Mech model was selected for this analysis based on its superior model performance. Fig. 5 illustrates the reaction pathways of  $\text{NH}_3$ / $\text{CH}_3\text{OH}$  fuel-lean mixture at 100 atm and 800 K for case 3 in Table 1. It is seen that the H-abstractions from  $\text{NH}_3$  and  $\text{CH}_3\text{OH}$  by  $\text{OH}$  are the dominant first-step reactions. The H-abstraction from  $\text{CH}_3\text{OH}$  by  $\text{NH}_2$  is also very important due to the kinetic interaction between  $\text{CH}_3\text{OH}$  and  $\text{NH}_3$ . Nevertheless, the H-abstraction from  $\text{CH}_3\text{OH}$  by  $\text{HO}_2$  is much less important compared to pure  $\text{CH}_3\text{OH}$  oxidation [27]. This change in importance between these two reactions is because  $\text{CH}_3\text{OH}$  has a higher reaction rate with  $\text{NH}_2$  than  $\text{HO}_2$  even when  $\text{HO}_2$

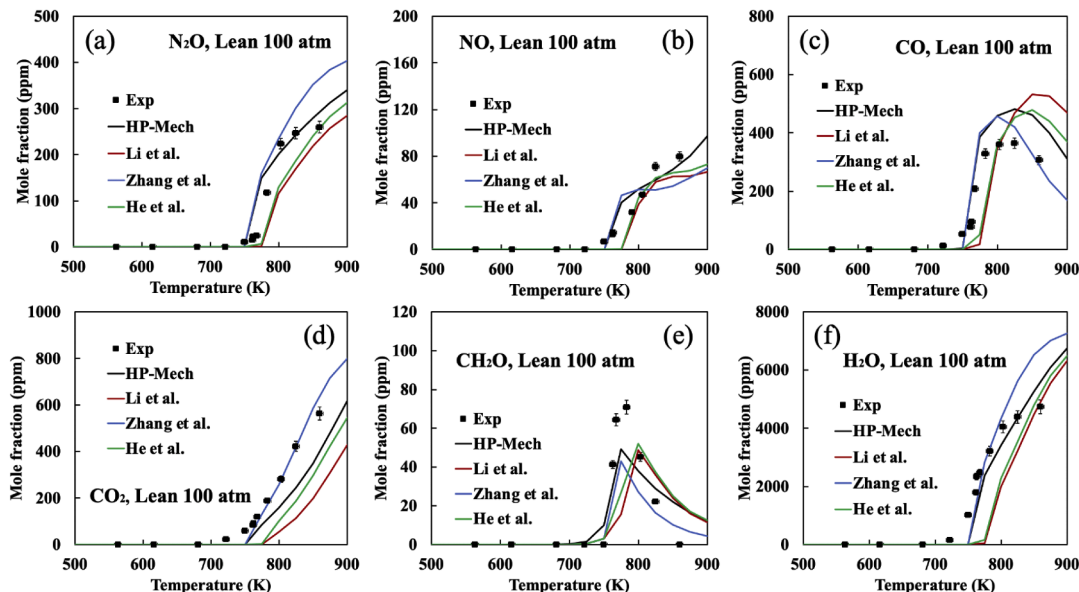


Fig. 4. Temperature evolutions of (a)  $\text{N}_2\text{O}$ , (b)  $\text{NO}$ , (c)  $\text{CO}$ , (d)  $\text{CO}_2$ , (e)  $\text{CH}_2\text{O}$ , and (f)  $\text{H}_2\text{O}$  mole fractions for fuel-lean mixture (Case 3).



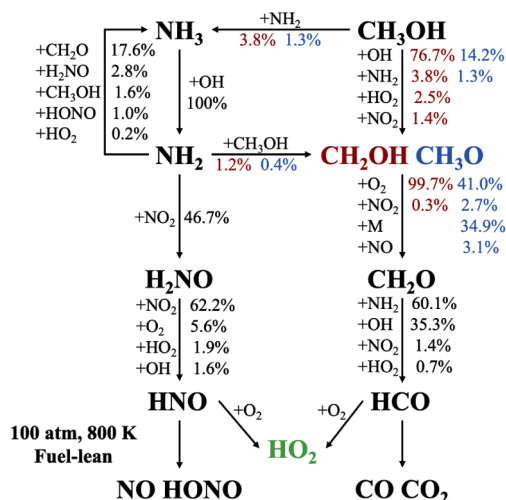


Fig. 5. Reaction pathways for  $\text{NH}_3/\text{CH}_3\text{OH}$  fuel-lean oxidation at 100 atm and 800 K using the HP-Mech model.

production is increased at high pressure. It can be also noted that the production of  $\text{CH}_2\text{OH}$  (84.4 %, red font in Fig. 5) is much higher than  $\text{CH}_3\text{O}$  (15.5 %, blue font in Fig. 5) because the C–H bond on the methyl site is weaker than the alternative O–H bond [40]. The key intermediate species  $\text{H}_2\text{NO}$  in  $\text{NH}_3$  oxidation and the key intermediate species  $\text{CH}_2\text{O}$  in  $\text{CH}_3\text{OH}$  oxidation are mainly formed by  $\text{NH}_2 + \text{NO}_2 = \text{H}_2\text{NO} + \text{NO}$ , and  $\text{CH}_2\text{OH} + \text{O}_2 = \text{CH}_2\text{O} + \text{HO}_2$ , respectively. Then, the production of  $\text{HNO}$  is governed by  $\text{H}_2\text{NO} + \text{NO}_2 = \text{HNO} + \text{HONO}$ , and the production of small species  $\text{HCO}$  is governed by  $\text{CH}_2\text{O} + \text{NH}_2 = \text{HCO} + \text{NH}_3$  and  $\text{CH}_2\text{O} + \text{OH} = \text{HCO} + \text{H}_2\text{O}$ . Unlike pure  $\text{CH}_3\text{OH}$  oxidation [27],  $\text{CH}_2\text{O} + \text{NH}_2 = \text{HCO} + \text{NH}_3$  (60.1 %) is more important than  $\text{CH}_2\text{O} + \text{OH} = \text{HCO} + \text{H}_2\text{O}$  (35.3 %) and  $\text{CH}_2\text{O} + \text{HO}_2 = \text{HCO} + \text{H}_2\text{O}_2$  (0.7 %) due to the interaction of  $\text{NH}_3$  and  $\text{CH}_3\text{OH}$ . At last, the major pathways of  $\text{HO}_2$  formation are  $\text{HNO} + \text{O}_2 = \text{HO}_2 + \text{NO}$ ,  $\text{HCO} + \text{O}_2 = \text{HO}_2 + \text{CO}$ , and  $\text{CH}_2\text{OH} + \text{O}_2 = \text{CH}_2\text{O} + \text{HO}_2$ . The details of  $\text{NO}_x/\text{N}_2\text{O}/\text{HONO}/\text{HO}_2$  interactions and reaction pathways will be discussed in a later section.

To explore the discrepancy between experiment and numerical simulation, a sensitivity analysis was performed for  $\text{NH}_3$  and  $\text{CH}_3\text{OH}$ . Fig. 6(a) and (b) display the sensitivity coefficients of major reactions at 100 atm and 800 K for fuel-lean (red) and fuel-rich (blue) mixtures, respectively. It can be noted from Fig. 6(a) that the reactions  $\text{NH}_2 + \text{NO}_2 = \text{H}_2\text{NO} + \text{NO}$ ,  $\text{HNO} + \text{O}_2 = \text{HO}_2 + \text{NO}$ , and  $\text{NH}_2 + \text{NO} = \text{NNH} + \text{OH}$  are the three most sensitive for promoting  $\text{NH}_3$  oxidation, while the chain-termination reactions  $\text{NH}_2 + \text{NO}_2 = \text{N}_2\text{O} + \text{H}_2\text{O}$ ,  $\text{HNO} + \text{NO}_2 = \text{HONO} + \text{NO}$ , and  $\text{NH}_2 + \text{NO} = \text{N}_2 + \text{H}_2\text{O}$  are the most sensitive steps for inhibiting  $\text{NH}_3$  oxidation. It can be also noted from Fig. 6(b) that the reactions of  $\text{NH}_2 + \text{NO}_2$  and  $\text{NH}_2 + \text{NO}$  show the same behavior in the sensitivity analysis of  $\text{CH}_3\text{OH}$  as in that of  $\text{NH}_3$ . Furthermore, the chain-propagating reaction  $\text{CH}_3\text{OH} + \text{OH} = \text{CH}_2\text{OH} + \text{H}_2\text{O}$  is the most

sensitive one for promoting  $\text{CH}_3\text{OH}$  oxidation, which confirms the statement in the reaction pathway analysis. The reactions related to  $\text{HONO}$  turn out to be very important, especially for fuel-lean mixtures. Possibly the discrepancy between the experiment and numerical simulation for  $\text{NH}_3$  at fuel-lean condition is, to some extent, due to the uncertainties of the reactions related to  $\text{HONO}$  in the current kinetic model. Therefore, it is valuable to measure the formation of  $\text{HONO}$ .

Fig. 7(a) displays the temperature evolution of  $\text{HONO}$  for the fuel-lean mixture at 100 atm measured by off-axis integrated cavity output spectroscopy (ICOS) at wavenumber of  $6638.26 \text{ cm}^{-1}$ . Both experimental data and numerical simulation show that there is significant  $\text{HONO}$  formation and the  $\text{HONO}$  formation first increases with temperature and then decreases after a peak between 775 and 800 K. We understand the experimental uncertainty of this measurement is up to 42 % mainly due to the estimated errors of the absorption cross-section of  $\text{HONO}$  at this wavenumber [25,26]. However, it is seen that all four models significantly underpredict the experimental data, which is in the 100–200 ppm level (2.6–5.3 % of the nitrogen content in  $\text{NH}_3$ ). To explore this discrepancy a reaction pathway analysis was performed for  $\text{HONO}$  formation and consumption with the HP-Mech model. Fig. 7(b) illustrates the  $\text{HONO}$  reaction pathways at 100 atm and 800 K.  $\text{HONO}$  is

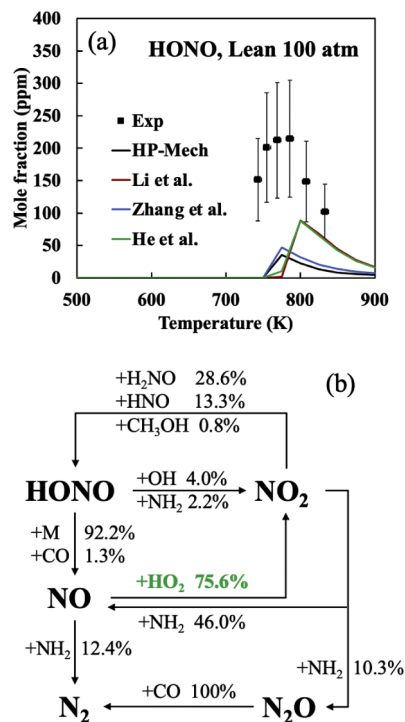


Fig. 7. (a) Temperature evolution of  $\text{HONO}$  mole fraction measured by ICOS (b)  $\text{HONO}$  reaction pathways at 100 atm and 800 K using HP-Mech model.

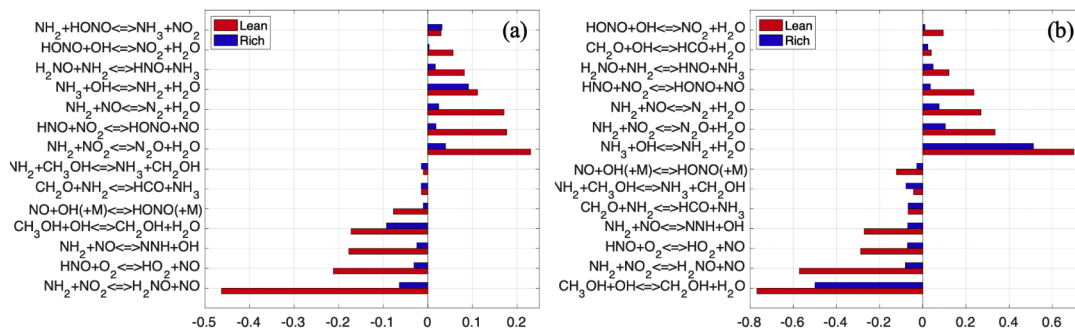


Fig. 6. Sensitivity analysis for (a)  $\text{NH}_3$  (b)  $\text{CH}_3\text{OH}$  in  $\text{NH}_3/\text{CH}_3\text{OH}$  oxidation at 100 atm and 800 K using HP-Mech model.

mainly produced from  $\text{NO}_2$  through reactions  $\text{NO}_2 + \text{H}_2\text{NO} = \text{HONO} + \text{HNO}$  and  $\text{NO}_2 + \text{HNO} = \text{HONO} + \text{NO}$ . HONO is mainly converted to NO through  $\text{HONO} (+\text{M}) = \text{NO} + \text{OH} (+\text{M})$ .  $\text{NO}_2$  is produced from NO through  $\text{NO} + \text{HO}_2 = \text{NO}_2 + \text{OH}$ , with  $\text{HO}_2$  mainly produced by  $\text{HNO} + \text{O}_2 = \text{HO}_2 + \text{NO}$ . Therefore, the  $\text{NO}_x$  kinetics coupled with  $\text{HO}_2$  at high pressure is very important to HONO reaction pathway. The major HONO formation reactions have a negative effect on  $\text{NH}_3$  consumption as shown in Fig. 6. This result means that the underprediction of HONO formation by numerical simulation is consistent with the overprediction of  $\text{NH}_3$  consumption for fuel-lean mixture at 100 atm. Therefore, the HONO related reactions with notable uncertainty at high pressure  $\text{NO} + \text{OH} (+\text{M}) = \text{HONO} (+\text{M})$  and  $\text{H}_2\text{NO} + \text{NO}_2 = \text{HONO} + \text{HNO}$  need deeper exploration.

## 5. Conclusions

The supercritical pressure jet-stirred reactor (SP-JSR) provides a new platform for conducting kinetic studies at extreme pressures.  $\text{NH}_3/\text{CH}_3\text{OH}$  oxidation and  $\text{NO}_x$  formations were studied in our SP-JSR at pressures of 20 and 100 atm, temperatures ranging from 550 to 950 K, and equivalence ratios of 0.138 and 1.15.

The results show that  $\text{NH}_3$  oxidation is strongly accelerated by the active OH radicals produced from  $\text{CH}_3\text{OH}$  oxidation through  $\text{NH}_3 + \text{OH} = \text{NH}_2 + \text{H}_2\text{O}$ . Furthermore, the major coupling reactions between  $\text{NH}_3$  and  $\text{CH}_3\text{OH}$  are  $\text{CH}_3\text{OH} + \text{NH}_2 = \text{CH}_2\text{OH} + \text{NH}_3$ ,  $\text{CH}_3\text{OH} + \text{NH}_2 = \text{CH}_3\text{O} + \text{NH}_3$ , and  $\text{CH}_2\text{O} + \text{NH}_2 = \text{HCO} + \text{NH}_3$ . In this study, we developed a new HP-Mech model for high-pressure  $\text{NH}_3/\text{CH}_3\text{OH}$  oxidation including the most recent  $\text{NH}_3$  model,  $\text{CH}_3\text{OH}$  model, and  $\text{NH}_3\text{-CH}_3\text{OH}$  interaction subset where rate constants of  $\text{CH}_3\text{OH} + \text{NH}_2 = \text{CH}_2\text{OH} + \text{NH}_3$ ,  $\text{CH}_3\text{OH} + \text{NH}_2 = \text{CH}_3\text{O} + \text{NH}_3$ ,  $\text{NH}_2 + \text{CH}_2\text{O} = \text{NH}_3 + \text{HCO}$ , and  $\text{NH}_2 + \text{CH}_2\text{O} = \text{NH}_2\text{CHO} + \text{H}$  were theoretically calculated in this study. Several new reactions such as  $\text{NH}_2 + \text{O} = \text{NO} + \text{H}_2$ ,  $\text{HNO} + \text{H} (+\text{M}) = \text{HNOH} (+\text{M})$ ,  $\text{H}_2\text{NO} (+\text{M}) = \text{H}_2 + \text{NO} (+\text{M})$ ,  $\text{HNOH} (+\text{M}) = \text{H}_2\text{NO} (+\text{M})$  were added and rate constants of existing reactions related to  $\text{NH}_2$ , HNO,  $\text{H}_2\text{NO}$  were updated from the literature. Our model improves the prediction for the experimental data at 100 atm and reproduces well the RCM and shock tube derived ignition delay times from the literature. In addition, the results show that  $\text{N}_2\text{O-NO}_x\text{-HONO}$  interactions with  $\text{HO}_2$  are very important through  $\text{HNO} + \text{O}_2 = \text{HO}_2 + \text{NO}$ ,  $\text{NO} + \text{HO}_2 = \text{NO}_2 + \text{OH}$ , and  $\text{NO}_2 + \text{H}_2\text{NO} = \text{HONO} + \text{HNO}$  for the fuel-lean mixture at 100 atm. We measured the concentration of HONO by off-axis integrated cavity output spectroscopy (ICOS) at wavenumber of  $6638.26\text{ cm}^{-1}$ . The experimental data of HONO formation was significantly underpredicted by numerical simulation at 100 atm. Based on the model analysis, the HONO related reactions with notable uncertainty at high pressure such as  $\text{NO} + \text{OH} (+\text{M}) = \text{HONO} (+\text{M})$  and  $\text{H}_2\text{NO} + \text{NO}_2 = \text{HONO} + \text{HNO}$  need deeper exploration in the future.

## Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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## Supplementary materials

Supplementary material associated with this article can be found, in the online version, at [doi:10.1016/j.proci.2024.105489](https://doi.org/10.1016/j.proci.2024.105489).

The supplementary material submitted along with the manuscript includes the HP-Mech model developed in this study, detailed descriptions of theoretical rate prediction methods and results, experimental data, and supplementary figures comparing model and experiment.

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